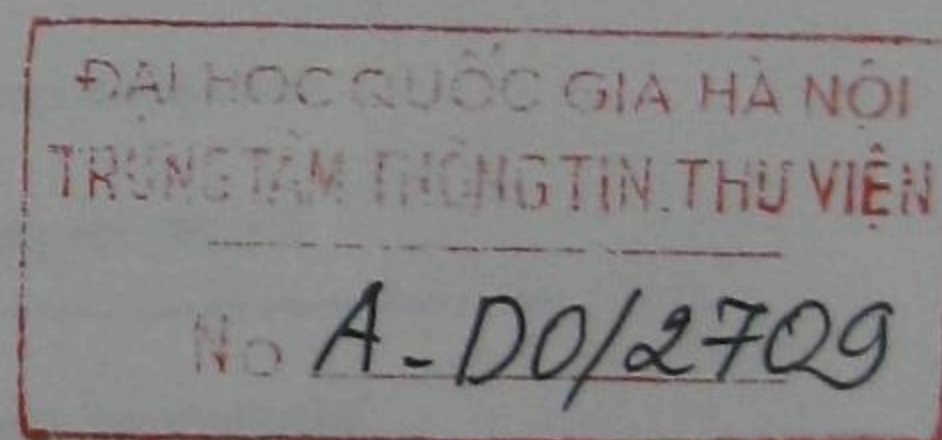


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CHANGE AT WORK

**A
COMPREHENSIVE
MANAGEMENT
PROCESS FOR
TRANSFORMING
ORGANIZATIONS**



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